



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3255-041

Job Sheet 175532



Part No: D3255-041

Job Qty: 2 ea

Part Name: Access Panel Assembly LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:C Removed Manufacturing of D3255-1/-2/-3 06-08-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Large Fab-1		
100	Large Fab	2 pcs	4/19/18	4/19/18	0.00	6.25	Large Fab 1		
110	QC	2 pcs	4/19/18	4/19/18	0.00	0.00	QC10		
120	QC	2 pcs	4/19/18	4/19/18	0.00	0.00	QC5		
130	Powdercoat	2 pcs	4/19/18	4/19/18	0.00	0.16	Powdercoat3		
140	QC	2 pcs	4/19/18	4/19/18	0.00	0.00	QC3		
150	Small Fab	2 pcs	4/20/18	4/20/18	0.00	2.22	Small Fab-3		
160	QC	2 pcs	4/20/18	4/20/18	0.00	0.00	QC5		
170	Packaging	2 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-1		
180	QC21-SA	2 Ea	4/20/18	4/20/18	0.00	0.00	QC21		

Part Op 100 - 1-Weld as per Dwg D3255 ***purge weld*** A/R SS ROD Batch: 136585 2-Grind Welds Flush
 Descriptions: 130 - START TIME: 10:15 O.V.T. 320° FINISH: 10:45 M136370.
 150 - 1-Bond D3255-5 gasket to d3255-041 using Dow corning adhesive as per Dwg D3255 A/R 736 DOW CORNING
 ADHESIVE Batch: 138830

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3255-1	Panel	2 Ea (1 ea)	90-Start up Operation	
D3255-3	Cap	2 Ea (1 ea)	90-Start up Operation	
D3255-5	Gasket	2 Ea (1 ea)	150-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3255-1	2	2	0
	D3255-3	2	5	0
150-Small Fab	D3255-5	2	10	0

Part Specifications

Specifications could not be found.



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Container No: S110535



Part: D3255-041

Job No: 175532

Serial No/Batch: S110535

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/17/18

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10/17/18